

*"Our Customer's Life Depends on It"™*

Flip mechanisms that are not kept free from debris may bind and the assembly may not lock the mount into the deployed or stowed position. Lubricate lightly as needed.

as needed. extensively in a salt water environment, lightly lubricate stainless steel parts flushing with fresh water and drying after use is recommended. If used assemblies with a clean, damp cloth. If used in a salt water environment, Clean the mount by flushing away dirt with fresh water and/or wiping down the

## CARE AND MAINTENANCE

**When performing operations that could cause entanglement, ensure that the flip feature is not obstructed in any way.**

### CAUTION

## GENERAL SAFETY WARNINGS

## OPERATION AND MAINTENANCE INSTRUCTIONS FOR THE **WILCOX®**

**G14 and G15 Flip Mounts  
for the Aimpoint Magnifier  
CAGEC: 004F1**



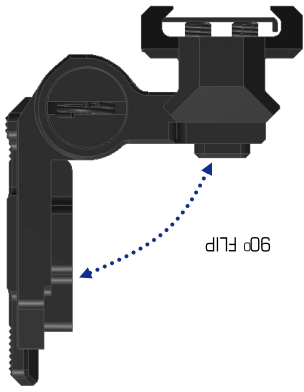
**61100G14**  
Flip Mount Right Hand  
with Aimpoint Adaptor/Shoe

**61100G15**  
Flip Mount Left Hand  
with Aimpoint Adaptor/Shoe

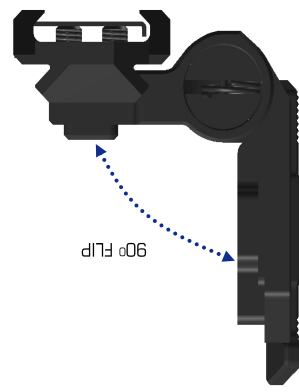


© 2012-2022 Wilcox Industries Corp. All rights reserved. Printed in USA. Wilcox's line of *Flip Mounts* is Patent Pending. US Patent 8,978,539. *Wilcox®*, the Wilcox "X" logo and "Mount Up!" are federally registered trademarks of Wilcox Industries Corp. "Our Customer's Life Depends on It!" is a trademark of Wilcox Industries Corp. Aimpoint is a trademark of Aimpoint Inc. All other trademarks and registered trademarks in this manual are the property of their respective companies. Specifications and other data are subject to change without notice. **EAR Controlled: Commerce license may be required for export or re-export.**

**G14 Right Hand Flip Mount**  
Side View

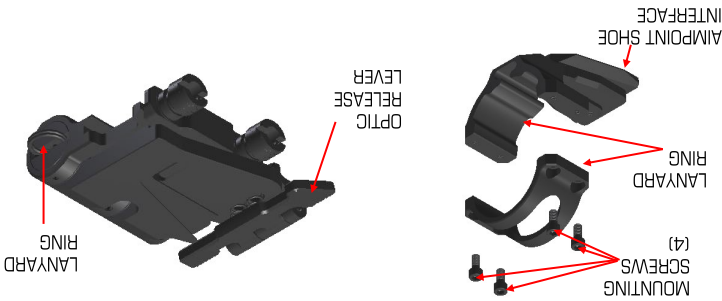


**G15 Left Hand Flip Mount**  
Side View



## ADJUSTMENT RANGES

**G14 Flip Mount**  
Left Hand Mount Depicted



## PRODUCT IDENTIFICATION

## STANDARD LIMITED WARRANTY

For full warranty terms, contact Wilcox Customer Service at 603-431-1331.

## WARRANTY CLAIM AND SERVICE INFORMATION

Wilcox must be contacted in the United States at (603) 431-1331 to assign a **Return Merchandise Authorization (RMA) / Service Call Number (SC)** prior to return shipment.

After an RMA/SC number is provided, Wilcox will accept a package at the address below, clearly marked with the number assigned as follows:

**Wilcox Industries Corp.**  
**RMA # \_\_\_\_\_**  
**25 Piscataqua Drive**  
**Newington, NH 03801**

The product must be securely packaged, accompanied by purchasing information, a letter including sender's name, address, daytime phone number, date of manufacture, lot number and a description of the problem or work to be performed.

Manufactured by:



**Wilcox Industries, Corp.**  
**25 Piscataqua Drive**  
**Newington, NH 03801-7816**

**Phone: +1 888-8WILCOX**  
**+1 603-431-1331**  
**Fax: +1 603-431-1221**



**WWW.WILCOXIND.COM**

**For troubleshooting service questions,  
contact Wilcox between 8am and 5pm EST.**

## INSTALLATION

### To Mount the Wilcox Aimpoint Shoe Interface to the Aimpoint Magnifier:

1. IF PERMANENT INSTALLATION IS DESIRED, APPLY A DROP OF LOCTITE 271 TO THE THREADS OF THE SCREWS, AND SET ASIDE.
2. ATTACH THE TOP AND BOTTOM OF THE WILCOX AIMPOINT INTERFACE TO THE CENTER RING OF THE AIMPOINT MAGNIFIER INTERFACE AS SHOWN.
3. INSERT THE SCREWS AND THREAD HAND TIGHT WITH A SCREWDRIVER.

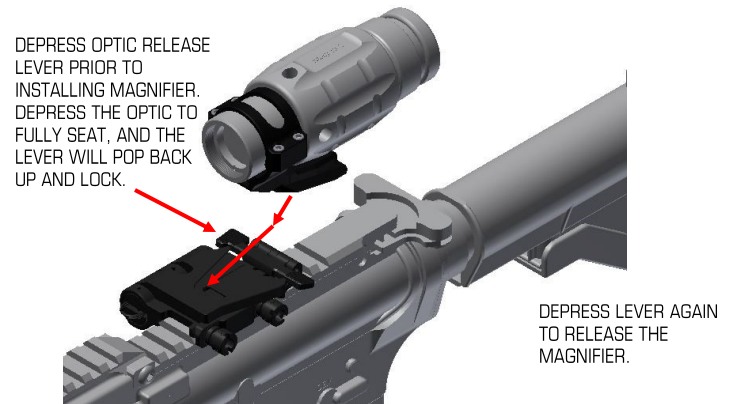


*Mounting the Wilcox Shoe Interface to the Aimpoint Magnifier  
(Aimpoint Magnifier Not Provided)*

### To Attach the Aimpoint Magnifier to the Wilcox Flip Mount:

The Flip Mount provides a locking mechanism that prevents accidental discharge of the optic from the mount.

1. DEPRESS THE OPTIC RELEASE LEVER.
2. INSERT THE DOVETAIL OF THE SHOE INTO THE INTERFACE OF THE FLIP MOUNT AND PRESS UNTIL THE RELEASE LEVER LOCKS.
3. GENTLY PULL ON THE OPTIC TO ENSURE THAT IT IS LOCKED IN PLACE.
4. NOTE THAT IT IS BEST TO ATTACH A LANYARD TO THE LANYARD RING PROVIDED TO PREVENT LOSS OF THE OPTIC IN HARSH OPERATING ENVIRONMENTS.
5. DEPRESS NVG RELEASE LEVER AGAIN TO RELEASE NVG.

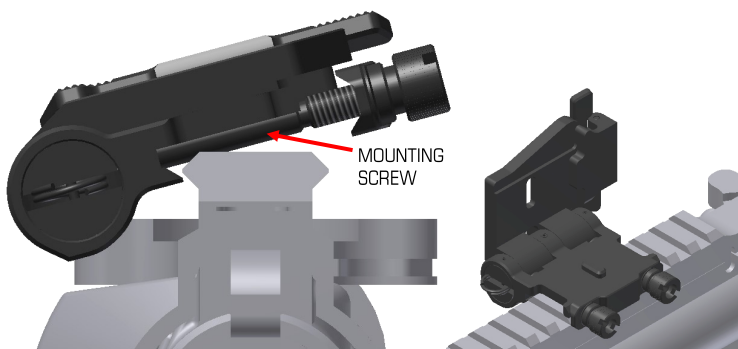


*Attaching the Aimpoint Magnifier to the Wilcox Flip Mount  
(RH Flip Mount Depicted)*

## OPERATION

### To Attach the Flip Mount to a MIL-STD-1913 Rail:

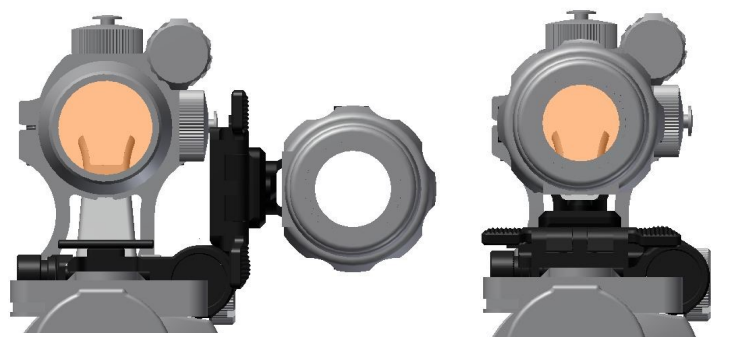
1. ENSURE THAT THE WEAPON IS SAFE.
2. UNTHREAD THE MOUNTING NUTS CCW TO ALLOW THE LOCKING PLATE TO SLIDE, USING CAUTION NOT TO RELEASE THE NUTS FROM THE SCREW.
3. POSITION THE MOUNT ON THE OUTER RAIL EDGE OF THE MIL-STD-1913 RAIL, LOCATING THE MOUNTING SCREWS IN THE MOUNTING SLOTS.
4. ROTATE THE MOUNT DOWNWARD UNTIL IT SEATS.
5. SECURE THE MOUNTING NUTS CW UNTIL HAND TIGHT, ALLOWING THE RAIL GRABBERS TO FULLY GRAB THE RAIL.
6. GENTLY PULL TO VERIFY THAT THE MOUNT IS PROPERLY SEATED.



*Attaching the Flip Mount to a MIL-STD-1913 Rail  
(RH Flip Mount Depicted)*

### To Pivot the Flip Mounts to the Stowed Position the Weapon:

The Flip Mounts for the Aimpoint Reflex Sight features a force to overcome tilt mechanism. To pivot the Flip Mount between the deployed and stowed positions, simply tilt the mount with enough force to overcome the resistance of the mount.



*Stowed; Flip Mount Attached  
to Weapon Rail  
(RH Flip Mount Depicted)*

*Deployed  
(RH Flip Mount Depicted)*



*Recommended Weapon Configuration, Mounted  
(RH Flip Mount Depicted)*